



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-101
Job Sheet 179897



Part No: D2565-101

Job Qty: 6 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/25/18

Job Tracking No:

Due Date: 7/20/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		7/20/18	0.00	0.00	Start Up Small Fab-4		Smb
100	Brake NC	6 pcs		7/20/18	0.74	0.82	Brake NC 3		Smb DAS
120	QC	6 pcs		7/20/18	0.00	0.00	QC5		38
130	Powdercoat	6 pcs		7/20/18	0.00	0.16	Powdercoat2		PL 18-07-17
140	QC	6 pcs		7/20/18	0.00	0.00	QC3		38
150	Packaging	6 pcs		7/20/18	0.00	0.00	Packaging3		ST 35 DAS JUL 18 0:00
160	QC21-SA	6 Ea		7/20/18	0.00	0.00	QC21		DAS 21 JUL 18 2018

Part Op 100 - 1- Punch as per Dwg D2565 using DT 8313 2- Drill hole open to .316 Ø as per Dwg D2565 (one and only) 3- Deburr
Descriptions: 130 - START TIME 12:45 CUT 1.460° FINISH 1:15 M18889

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	10.2600 ft (1.71 ea)	90-Start up Operation	5079582

20.770

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	10	149	0

Part Specifications

Specifications could not be found.

Plex 6/25/18 3:33 PM dart.white.jesse



Container No: S092137



Part: D2565-101

Job No: 179897

Serial No/Batch: S092137

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 07/16/18